RISO, INC. **PARTS CHANGE INFORMATION**

PART: BRACKET; CLAMP SOLENOID; A3 **ISSUE #: 057A**

JAPAN: TI-124

NEW PART NUMBER: 014-12402 & 014-92400 NEW DESCRIPTION: CLAMP SOLENOID BRACKET & UNIT/CLAMP; A3 OLD PART NUMBER: OLD DESCRIPTION:	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [ ] Not Compatible: [X] Old/Obsolete: [ ]	

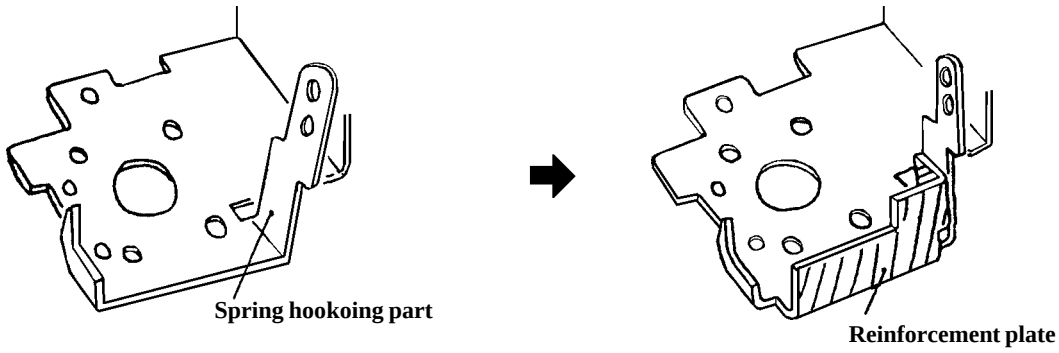
CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #:	RC SERIES RA SERIES

A REINFORCEMENT PLATE HAS BEEN WELDED TO THE SPRING HOOK EXTENSION ON THE CLAMP SOLENOID BRACKET FOR ADDED SUPPORT.

THE AMOUNT OF TENSION APPLIED BY THE SPRING MAY BE TOO EXCESSIVE, SO THE EXTENSION ARM HAS A TENDENCY TO BIND THE CLAMP UNIT DURING OPERATION. THIS CONTINUOUS BINDING OR FRICTION RESULTS IN A “T-3” CLAMP ERROR.

IF AFTER REFERENCING TECHNICAL INFORMATION BULLETIN #98, (T-3 ERRORS) THIS CONDITION STILL PERSISTS, REPLACE THE CLAMP SOLENOID BRACKET WITH THE MODIFIED TYPE. THIS BRACKET CAN BE ORDERED THROUGH CUSTOMER SERVICE AS A SPARE PART.

NOTE: THIS NEW CLAMP SOLENOID BRACKET CAN ONLY BE REPLACED ON UPGRADED CLAMP UNIT ASSEMBLIES. OTHERWISE, THE ENTIRE UNIT CLAMP;A3 SHOULD BE REPLACED.



011-92400	**RC SERIES**	**UNIT / CLAMP**
014-92400	**RC 6300**	**UNIT / CLAMP; A3**
017-92400	**RA SERIES**	**UNIT / CLAMP**